

Current Specifications from MNDOT 2018 Standard Specifications:

Table 3138-3 Base and Surfacing Aggregate (containing less than 25 percent recycled aggregates) Total Percent Passing *							
Sieve Size	Class 1 (Surfacing £)	Class 2 (Surfacing β)	Class 3 (Subbase)	Class 4 (Subbase)	Class 5 (Base)	Class 5Q (Base)	Class 6 (Base)
2 in	—	—	100	100	—	100	—
1½ in	—	—	—	—	100	—	100
1 in	—	—	—	—	—	65 - 95	—
¾ in	100	100	—	—	70 - 100	45 - 85	70 - 100
⅜ in	65 - 95	65 - 90	—	—	45 - 90	35 - 70	45 - 85
No. 4	40 - 85	35 - 70	35 - 100	35 - 100	35 - 80	15 - 45	35 - 70
No. 10	25 - 70	25 - 45	20 - 100	20 - 100	20 - 65	10 - 30	20 - 55
No. 40	10 - 45	12 - 35	5 - 50	5 - 35	10 - 35	5 - 25	10 - 30
No. 200	8.0 - 15.0	5.0 - 16.0	5.0 - 10.0	4.0 - 10.0	3.0 - 10.0	0.0 - 10.0	3.0 - 7.0

* If product contains recycled aggregate, add letters in parentheses for each aggregate blend designating the type of recycled products included in the mixture.
 (B) = Bituminous, (C) = Concrete, (G) = Glass
 (BC) = Bituminous and Concrete, (BG) = Bituminous and Glass
 (CG) = Concrete and Glass, (BCG) = Bituminous, Concrete, and Glass
 £ Recycled concrete when used for surfacing is only allowed for shoulders
 β Class 2 must be composed of 100% crushed quarry rock per 3138.2.B.2.

Table showing Class 1 and 2 Specifications only:

Sieve Size	Class 1 (Surfacing £)	Class 2 (Surfacing β)
2 in	—	—
1½ in	—	—
1 in	—	—
¾ in	100	100
⅜ in	65 - 95	65 - 90
No. 4	40 - 85	35 - 70
No. 10	25 - 70	25 - 45
No. 40	10 - 45	12 - 35
No. 200	8.0 - 15.0	5.0 - 16.0

Copied from page 562 of Minnesota 2018 Standard Specifications for Base and Surface Aggregate (Gravel).